

PRODUCT DATA

RUST-O-THANE® ACCELERATOR 9996

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DESCRIPTION

RUST-OLEUM® Rust-O-Thane® Accelerator 9996 is a special additive to reduce the drying time of the Rust-O-Thane 9600 or the Rust-O-Thane 9900 system.

RECOMMENDED USES

RUST-OLEUM Accelerator 9996 should be used in the Rust-O-Thane 9600 or 9900 system in quantities of 3 - 5%.

TECHNICAL DATA

Rust O Thane 9900

Drying times at 20°C/50% RH

	Without accelerator:	With 4 - 5% accelerator:
To touch:	6 hours	2 hours
To handle:	12 hours	3 hours
To recoat:	After 8 hours, within 72 hours	After 4 hours, within 48 hours
Full hardness	7 days	5 days

Rust O Thane 9600

Drying times at 20°C/50% RH

	Without accelerator:	With 3 - 4% accelerator:
To touch:	6 hours	1 hours
To handle:	12 hours	2 hours
To recoat:	After 16hours, within 72 hours	After 4 hours, within 24 hours
Full hardness	5 days	3 days

DIRECTION FOR USE

Stir individual components of the 9900 or 9600 thoroughly before mixing them together. Use the boxing method or a low speed mixer. Add the activator 9996 after the 2 components are thoroughly mixed.

REMARKS

Pot life will be reduced when using the accelerator from 4 to 2 hours for 9600 and from 2 to 1 hour for 9900. Using the accelerator may reduce slightly less gloss development in some colours and a minor reduction in film hardness. All other performances of the coating are not effected.

Exceeding amount of accelerator will not significantly reduce drying time and can influence characteristics of the coating.

SAFETY

Consult Safety Data Sheet and Safety Information printed on the can.

SHELLIFE / STORAGE CONDITIONS

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.