

## PRODUCT DATA

## COMBIPRIMER TACK COAT 3302

**Andrews Coatings Ltd**  
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### DESCRIPTION

RUST-OLEUM® CombiPrimer Tack Coat 3302 is an adhesion coat based on a solvent containing acrylic.

### RECOMMENDED USES

RUST-OLEUM CombiPrimer Tack Coat 3302 should be used on on galvanised steel, stainless steel, aluminium, copper, glass, porcelain and other smooth, dense surfaces followed by RUST-OLEUM CombiColor Metal Coating System. CombiPrimer Tack Coat 3302 is primarily intended for brush application.

### TECHNICAL DATA

Appearance: Tacky  
Colour: Clear/Blue  
Density: 0.87 kg/ltr.  
Solids Content: 7% by volume  
Viscosity: 16-24 sec. Ford cup 4 at 20°C  
Recommended film thickness: Not applicable

VOC-content: 741 g/l max.  
Ready-to-use mixture: 741 g/l max.  
Category: A/h  
EU Limit values: 750 g/l (2007) / 750 g/l (2010)

**Drying times** 20°C/50% r.h.  
To touch: Remains tacky  
To handle: Remains tacky  
To recoat: After ½ hours but within 24 hours  
Heat resistance: 100°C (dry heat)

**Coverage** Theoretical: 35 m<sup>2</sup>/l  
Practical coverage depends on many factors such as porosity and roughness of the substrate and material losses during application.

### SURFACE PREPARATION

Remove grease, oil and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. Remove previous coatings completely. Remove salts, 'white rust', etc., by washing with RUST-OLEUM Surfa-Etch 108 Etching Solution. The surface must be clean and dry during application.

### DIRECTION FOR USE

To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

### APPLICATION & THINNING

Brush: Use natural bristles, longhair brushes.  
Cleanup: Use RUST-OLEUM Thinner 160.

### APPLICATION CONDITIONS

Temperature of air, substrate and coating material between 5 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

### REMARKS

Recoat as soon as possible after 30 minutes to avoid dust/dirt entrapment in the tacky coat.

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**SAFETY**

Consult Safety Data Sheet and Safety Information printed on the can.

**SHELLIFE / STORAGE CONDITIONS**

5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

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